

#### Box Builds and Sub-Assemblies

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#### Functional ATE & Power Supply Testers

Military and Aerospace Test Systems
Functional ATE Systems
Power Supply Test Systems
Hi-Pot Test Systems
ESS / Burn-In / Vibration Monitoring Systems
Manual Test Systems
Test Fixtures and ITAs
Box Builds and Sub-Assemblies
Switching and I/O Cards
Custom Cabinets and Accessories

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Functional ATE & Power Supply Test Systems





#### Box Builds and Sub-Assemblies

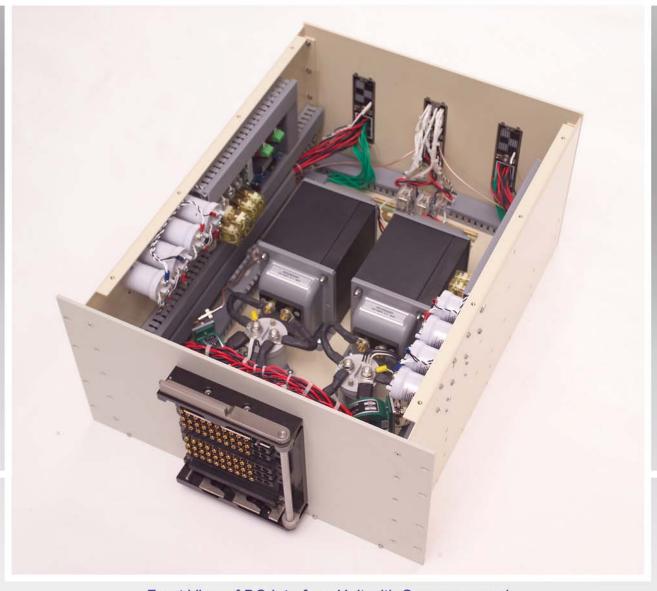
Depending on the application, at least one or more semi-custom sub-assemblies will be needed for testing.

FineTest provides both design services and assembly of semi-custom units.

The following pages showcase some examples of the many Box builds and Sub-Assemblies we have built and used in our Power Supply Testers and Functional ATEs.



#### Dual DC Interface Unit with High Power AC Injection



Front View of DC Interface Unit with Cover removed

Application: Military Power Supply Test

Features: Dual DC Interface in one Unit

Dual High Power Programmable Frequency AC Injection

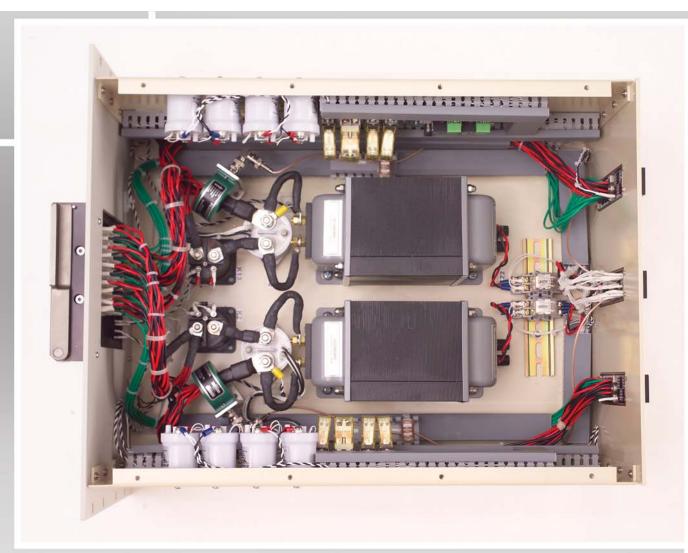
to test UUT AC Rejection

Dedicated Virginia Panel Interface

High Frequency Current Transformers

High Current DC On/Off and Safety Interlock





Top View showing High Current Transformers and High Power Relays



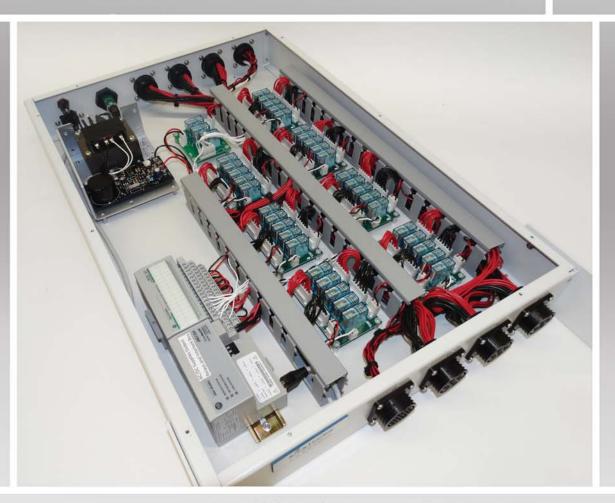
Rear View with Cover installed showing Virginia Panel iCon Connectors



All sides drop down for easy access



#### AC and DC Interface Unit for Functional ATE



Top Angle view of DC Interface Unit with Cover Removed

Application: Functional ATE AC and DC Interface Unit

High volume production test

Features: Remote Programmable On/Off for AC and DC Supplies

In series with System Safety Interlock



#### 64 Minimum Resistive Loads for Functional ATE



**Box Builds and Sub-Assemblies** 



Rear Angle View
with cover removed
showing
4 boards of
16 Loads each

Close-Up of 1 Board with 16 Loads and the Load On/Off Relays

Application: Minimum Resistor Load Unit for Functional ATE

Features: 64 5kOhm Min Loads with Remote On/Off



#### AC Resistor Load for Functional ATE



Top Angle view of AC Resistor Load with Cover Removed

Application: Functional ATE AC Resistive Load

High volume production test

Features: Remote Programmable Load On/Off

Fans only turn on when a Load is On



#### Power Distribution Unit with Remote Control AC On/Off





Front Angle View with cover removed showing Circuit Breaker, Contactor, AC On/Off boards and Remote Digital IO Control Units

Rear View showing AC Input and Output Connectors

Application: Power Distribution for Functional ATE

Features: Remote Control On/Off of AC Outputs



Box Builds and Sub-Assemblies

#### 32x4 5A Power Matrix Unit for Functional ATE



Top Angle view of Power Matrix Unit

Application: Functional ATE

High volume production test

Features: Remote Programmable

32x4 Matrix 5A@30Vdc/240Vac



Side view of Power Matrix Unit



#### Fixed DC Power Supplies for Functional ATE



Box Builds and Sub-Assemblies





Front View

Top View Rear View

Application: Fixed DC Power Unit for Functional ATE Features: Two 5V, Two 24V DC Power Supplies



#### 48x9 Low EMF Precision Matrix for Functional ATE



Cover removed showing 3 16x9 Cards

Application: Precision 48X9 low EMF Matrix

Features: Less than 1uV emf relays used

1U Rack-Mount Height

USB and Ethernet Interface

Software Drivers for:

NI LabView & LabWindows/CVI,

Microsoft C#, Keysight (Agilent) VEE



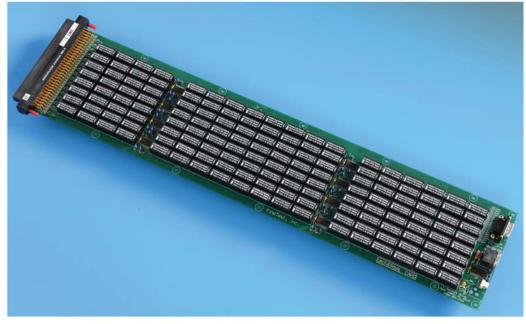
Front view with cover



#### 96x9 Low EMF Precision Matrix (Dual 48x9 in Parallel)



Front View of two 48x9 configured as a 96x9 Low EMF Precision MAtrix



Close-Up of one 16x9 Low EMF Precision Matrix Card



Box Builds and Sub-Assemblies

## Load Interface Unit with On/Off and Polarity Reversal



Top View with Cover Removed showing High Voltage/ High Current Power Relays

Application: PowerSupply Testing

Features: Multiple Electronic Load Interface with:

Load On/Off Control

Load Polarity Reverse Control





Front View Cover Removed



Rear View Cover Removed

#### Resistive Load Unit for Power Supply Testing





Top View showing Resistors and High Power Relays

Front Angle View with cover removed showing Resistors, PCBs, Relays etc.

Application: Power Supply Test

Features: Resistive Loads On/Off

Resistive Ladder to set

exact value



#### DC Interface Unit with High Power AC Injection



Front View of DC Interface Unit with Cover removed

Application: Military Power Supply Test

Features: DC Interface on Slide-Out Shelf

High Power Programmable Frequency
AC Injection to test UUT AC Rejection
Computer Monitor mounted on front

High Frequency Current Transformers

High Current DC On/Off and Safety Interlock



Top View with Cover removed



## Load Shorting Interface Unit for Power Supply Testing



Front view inside the Load Shorting Interface Unit

Application: Military AC/DC and DC/DC Power Supplies

High Volume Production Test

Features: Connects 9 Electronic Loads in the Tester to the

Bus Bars with High Current Relays

so the loads can be Shorted individually or in

parrallel through the DC current Shunt



#### **Dual UUT Interface Unit** for Power Supply ESS



Top View with Cover Removed

Application: Power Supply ESS

Features: 2 UUTs per Interface Unit

Resistive Loads and Shunts

Individual Input On/Off Control Individual Load On/Off Control

Light Indicators, Circuit Breakers

Pop-Out Fuses, V/I Meters





Rear View of Dual UUT Interface Unit



#### Dual Output UUT Interface Unit for Power Supply ESS Testing



Front View with cover removed



Top View with cover removed



Rear View of UUT Interface Unit

Application: Dual Output Power Suppy

**ESS Testing** 

Features: Resistivie Loads

**HV Differential Probe** 

AC Input On/Off Control

Lamps, Circuit Breaker,

Voltage and Current Meters

Box Builds and Sub-Assemblies



#### 3 Phase AC Interface Unit for Power Supply Testing



AC Interface Unit with Cover Removed

Application: Power Supply Testing

Features: 3 Contactors with On/Off Control

for Phase Drop Testing, Inrush,







Top view with cover removed



Rear view of AC Interface Unit

#### Fixed and Auxillary DC Unit for Functional ATE





Rear View

Front View with cover removed

Application: Functional ATE

Features: Fixed DC Outputs,

Selectable Auxillary DC Input

Box Builds and Sub-Assemblies

LED Indicators and Fuses



## Multiple Resistive Load Unit for Power Supply Testing



Top View with Cover Removed

Application: Power Supply Testing

Features: Multiple Resistive Loads in 1 Unit

Individual Load On/Off Control

Fans turn on only when a Load is on



Front View of Resistor Load



Rear View of Resistor Load



#### DC Interface Unit for Power Supply Testing



Front View with Cover Removed



Top View with Cover Removed



Rear View

Application: Power Supply Testing

Features: Multiple DC Sources Voltage & Sense

On/Off Control and Safety Interlock



Box Builds and Sub-Assemblies

#### Multiple Resistive Load Unit for Power Supply Testing



Top View with Cover Removed

Application: Power Supply Testing

Features: Multiple Resistive Loads in 1 Unit

Individual Load On/Off Control

Fans turn on only when a Load is on



Front View of Resistor Load

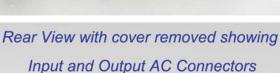


Rear View of Resistor Load



#### 3 Phase Power Distribution Unit for Power Supply Testing







Top View with Cover Removed



Front View showing Circuit Breakers

Application: Power Distribution for

Power Supply Tester

Features: 3 Phase, 60A, 208Vac L-L Input

Circuit Breakers, Contactor,

Remote On/Off,

Multiple AC Outputs



Box Builds and Sub-Assemblies

#### Multiple Resistive Load Unit for Power Supply Testing



Top View with Cover Removed

Application: Power Supply Testing

Features: Multiple Resistive Loads in 1 Unit

Individual Load On/Off Control

Fans turn on only when a Load is on



Front View of Resistor Load

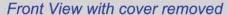


Rear View of Resistor Load



#### ESS Interface Unit for Power Supply ESS Testing







Top View with cover removed



Front View of ESS Interface Unit in use

Application: ESS Monitoring System

Features:

Dual 3Phase 400Hz AC Inputs,
Dual AC Input Monitor Relays,
Dual AC Input On/Off Control,
Lamps, Circuit Breakers,
AC Voltage and Current Meters,

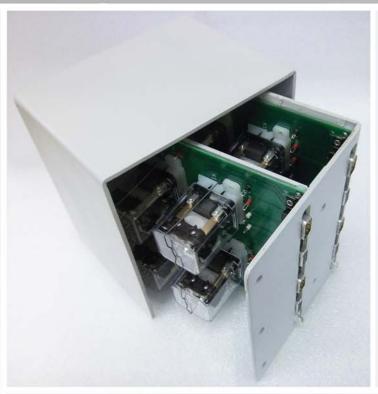
Box Builds and Sub-Assemblies

System Input On/Off & Interlock,

**Dual Temperature Sensors** 



#### DC On/Off and Reversing Unit for Functional ATE





Front with cover opened

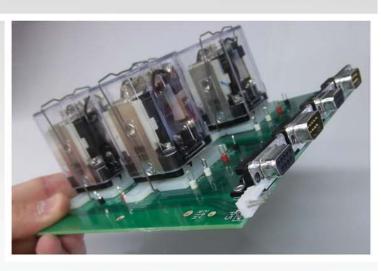
Cover Removed showing Relay Boards

Application: Functional ATE

Features: DC On/Off Control

DC Reverse Voltage Control

Safety Interlock



Close-Up of one Relay Board showing

DB9 Connectors and Test Points



## AC Interface & Blocking Diodes Inverter & Battery Charger Test





Rear View Showing Diodes on the Heat Sink

Front View with Cover Removed

Application: Inverter Test and

**Battery Charger Test** 

Box Builds and Sub-Assemblies

Features: Power Diodes block

DC Output from DC Input

AC On/Off, Interlock,

AC V/I Monitors



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#### Scope Interface Unit for Functional ATE



Front View of Scope Interface Unit showing scope connection BNCs and Fuses



Rear View showing Inputs and Control Lines

Application: ATE Scope Measurements

Filters to Clean Signals for

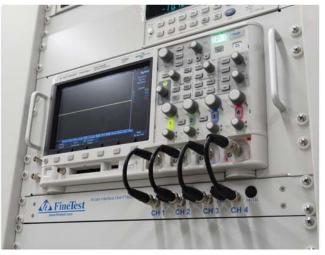
**Timining Tests** 

Features: 1U Rack-Mount Height

1 Channel for Differential Probe

3 Channels with Programmable

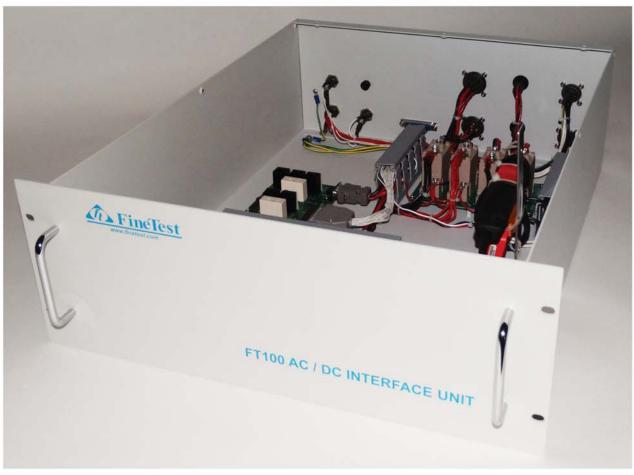
Low Pass Filters and Fuses



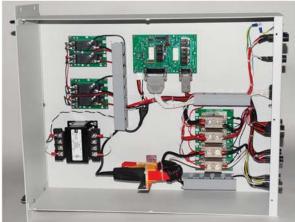
Scope Interface Unit in an ATE



## AC / DC Interface Unit for Power Supply Tester



Box Builds and Sub-Assemblies





Rear View

Front View

Top View

Application: AC/DC Interface Unit for Power Supply Tester

Features: Safety Interlock, AC and DC On/Off

AC Current and Voltage Measurements



## UUT Control Interface Unit for Power Supply Testing



Front view of Control Interface Unit



Side view inside Control Interface Unit

Application: DC-DC Power Supplies

High volume production test

Features: Switches DC Input Power and RS485 Communication Lines

between UUT Input Connector 1 andJ2

DC Input Current Shunt for efficiency Testing

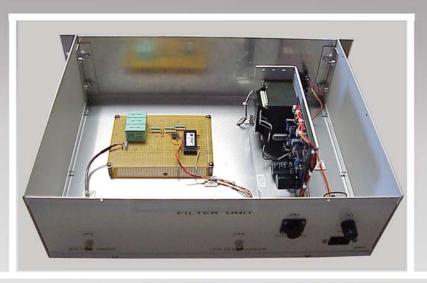


# Box Builds and Sub-Assemblies

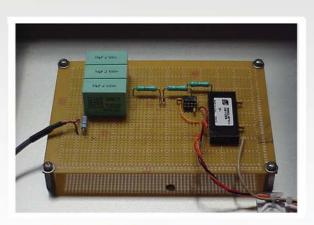
#### C Message Weighted Filter Unit for Telecom dBRnC Test



Front view of C Message Weighted Filter Unit



Rear view inside C Message Weighted Filter Unit



Close-Up of C Message Filter

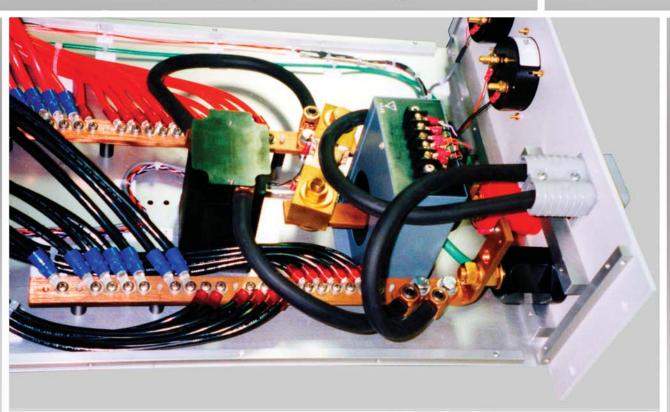
Application: Telecom Power Supplies

High Volume Production Test

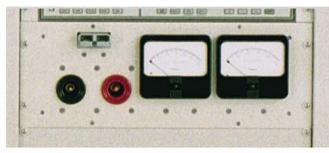
Features: C Message Weighted Filter



## High Power Load Interface Unit for Power Supply Testing



Side view inside Load Interface Unit



Front view of Load Interface Unit installed in an ATE

Application: Telecom 50V, 200A, 10kW AC/DC Power Supplies

High Volume Production Test

Features: High Current Bus Bars to parrallel all ATE loads together

Bus Bar connected to both Supercon and Anderson connectors

High Current Shorting Relay

DC Current Shunt and Hall Effect Current Transformer

DC Voltage and Current Meters



#### Manual DC Resistive Load 500V, 20A, 10kW





Angle view of Resistive Load in Rack

Front view of Resistive Load in Rack



Close-Up of Load Value Switches

DC Voltage and Current meters

and Load Input Connectors

Application: Engineering Test Bench

Features: 500V, 20A 10kW DC Load

Resistor Ladder 60 to 3k Ohms

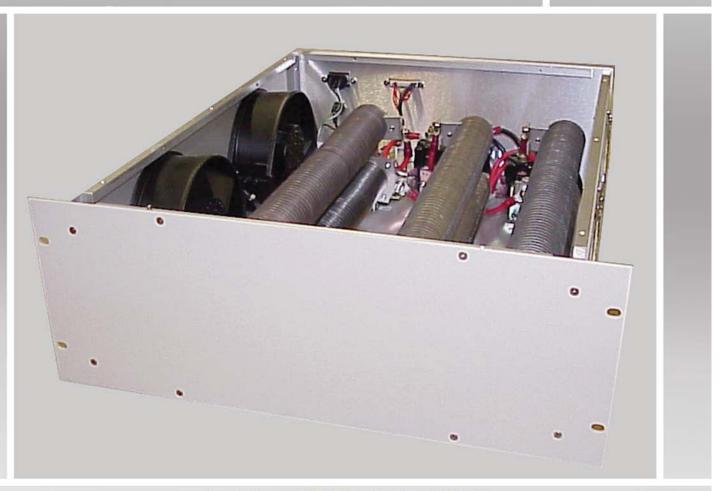
Box Builds and Sub-Assemblies

Supercon Input Connectors

Stand-Alone Cabinet



#### ATE DC Resistive Loads 50V, 200A, 10kW



Front view of ATE Resistive Load Unit #1

Application: Telecom 10kW AC/DC Power Supplies

High volume production test

Features: 50V, 200A, 10kW DC Resistive Load

4 Load Units of 2.5kW each

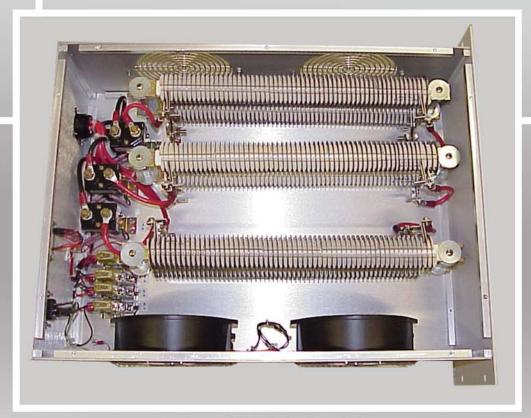
Uses high power 1000W Coil Resistors

Fans operate only when a load is on to reduce audible noise

Remote control of Load On/Off

Programmable Resistive Ladder





Top view of Resistive Load Unit



Rear view of Resistive Load Unit





Front view of Resistive Load Unit



Side view of Resistive Load Unit



#### Manual Resistive Loads for Military Capacitor Testing



Front view of Load Control Unit #1





Front view of Load Unit #2

Front view of Load Unit #3

Application: Capacitor Test Engineering Bench & ATE Resistive Loads

Features: 3 Units Total: 1 Control Unit, 2 Additional Parrallel Units

Manual Rhesostat Resistive Knob for Fine tuning

Switches for manual Resistive Ladder Control

Pop-Out Fuse for every Load

Manual control or Remote Controlled Load On/Off for ATE





Unit #2 with top open



Rear view inside Unit #2



Unit #3 with top open



Rear view inside Unit #3



Front view Unit #2



Close-Up Unit #2 Fuses



Front view Unit #3



Close-Up Unit #3 Fuses



## Manual Resistive Loads for Military Capacitor Testing Continued...



Front view of Load Control Unit #1



Close-Up Rhesostat and Fuses



Close-Up Control Switches



Angle Front View Unit #1



Close-Up Rear View inside Unit #1





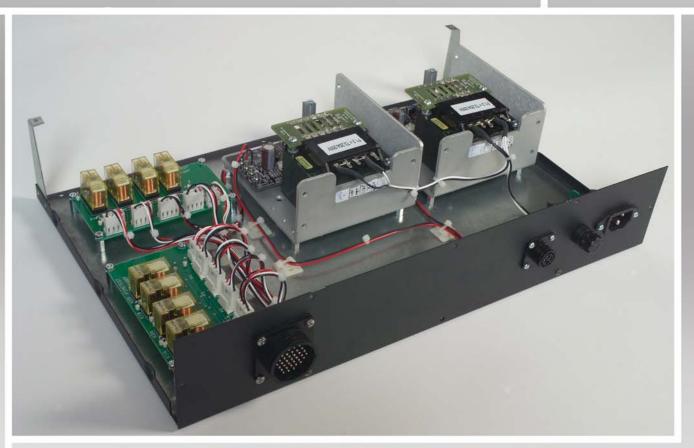


Rear view of 3 Load Units on a Cart

Front view of 3 Load Units on a Cart



#### DC Mux Unit for Functional ATE



Rear Angle view of DC Mux Unit with front and cover removed



Front view of DC Mux Unit with cover removed



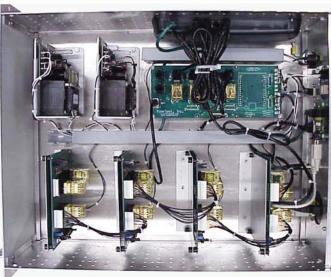
Application: Functional ATE

Features: Muxes and Reverses multiple DC Voltages

## Box Builds and Sub-Assemblies

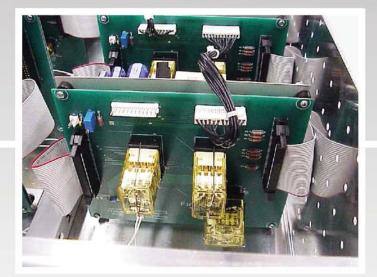
#### Communications Board Mux for Inverter Functional ATE





Top View Slave Mux Unit

Top View Master Mux Unit



Close-Up Communications Switching Board

Application: Inverter Testing

Features: Muxes different Rev Level

Communication Boards to the UUT for testing with all product configurations































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